Virginia Electric and Power Company North Anna Power Station 1022 Haley Drive Mineral, Virginia 23117

November 12, 2014

Attention: Document Control Desk	Serial No.:	14-519
U. S. Nuclear Regulatory Commission	NAPS:	RAP
Washington, DC 20555-0001	Docket No.:	50-339
-	License No.:	NPF-7

Dear Sirs:

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Pursuant to 10CFR50.73, Virginia Electric and Power Company hereby submits the following Licensee Event Report applicable to North Anna Power Station Unit 2.

Report No. 50-339/2014-002-00

This report has been reviewed by the Facility Safety Review Committee and will be forwarded to the Management Safety Review Committee for its review.

Sincerely,

Gerald T. Bischof Site Vice President North Anna Power Station

Enclosure

Commitments contained in this letter: None

cc: United States Nuclear Regulatory Commission Region II Marquis One Tower 245 Peachtree Center Ave., NE, Suite 1200 Atlanta, Georgia 30303-1257

NRC Senior Resident Inspector North Anna Power Station



NRC FORM 366	U.S. NUCI	.EAR REGU	LATORY	COMMISS	ION AP	APPROVED BY OMB: NO. 3150-0104 EXPIRES: 01/31/2017						
(02-2014) LICENSEE EVENT REPORT (LER) (See Page 2 for required number of digits/characters for each block)					Esti Rep Sen Intel Reg 205 coni the	Estimated burden per response to comply with this mandatory collection request: 80 hours Reported lessons learned are incorporated into the licensing process and fed back to industry Send comments regarding burden estimate to the FOIA, Privacy and Information Collection Branch (T-5 F53), U.S. Nuclear Regulatory Commission, Washington, DC 20555-0001, or b internet e-mail to Infocollects. Resource@nrc.gov, and to the Desk Officer of Information an Regulatory Affairs, NEOB-10202, (3150-0104), Office of Management and Budget, Washington, DI 20503. If a means used to impose an information collection does not display a currently valid OM control number, the NRC may not conduct or sponsor, and a person is not required to respond to the information collection.						
1. FACILITY NAME			•		2. I	OCI	KET NUMBER	3	3. PAGE			
North Anna Power S	tation						05000339		1	OF	6	
4. TITLE												
Failed Fuel Assem	ıbly											
5. EVENT DATE	6. LER NUN	1BER	7. R	EPORT D	ATE	Т	8. O'	THER FAC	ILITIES INVO	LVED		
MONTH DAY YEAR	YEAR SEQUEN NUMB	TIAL REV ER NO.	MONTH	DAY	YEAR	FA	CILITY NAME			DOCKI		3ER
09 15 2014	2014 - 002	- 00	11		2014	FACILITY NAME				docket number 05000		
9. OPERATING MODE	11. THIS I	REPORT IS	SUBMIT	TED PURS	SUANT T	0 Tł	IE REQUIREME	ENTS OF 10	CFR §: (Chec	k all th	at app	ly)
	20.2201(b)			20.2203(a)(3)(i)	50.73(a)(2)(i)(C) 50.73(a)(2)(vii)						
Defueled	20.2201(d) 20.2203(a)(3)(ii)			3)(ii)	50.73(a)(2)(ii)(A)			50.7	50.73(a)(2)(viii)(A)			
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	20.2203(a)(2)(i)	50.36(c)(1)(i)(A)			50.73(a)(2)(iii)			50.7	50.73(a)(2)(ix)(A)		
10. POWER LEVEL	20.2203(a)(2)(ii)		50.36(c)(1)(ii)(A)			50.73(a)(2	50.7	3(a)(2)	(x)		
	20.2203(a)(2)(iii)		50.36(c)(2)			50.73(a)(2	73.7	73.71(a)(4)			
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000	20.2203(a)(2)(v)		50.73(a)(2)((i)(A)	50.73(a)(2)(v)(C) OTHE					ER	
	20.2203(a)	2)(vi)		50.73(a)(2)((i)(B)		50.73(a)(2)(v)(D)	Specif NRC F	in Abstr	acı belov	w or in
	<u>+</u>]	12. LICEN	SEE CON	TACT FO)R T	HIS LER					
Gerald T. Bischof, S	ite Vice Preside	nt						(5	40) 894-210	t (Includ	e Area C	'ode)
· · · · · · · · · · · · · · · · · · ·	13. COMPLETE	ONE LINE	FOR EAC	Н СОМРС	ONENT F	AIL	URE DESCRIBE	D IN THIS	REPORT			
CAUSE SYSTEM	COMPONENT	FACTURE	R T	O EPIX		SE	SYSTEM	COMPONE	ENT FACTUR	ER	REPC T(DRTABLE DEPIX
14. SUPPLEMENTAL REPORT EXPECTED				15. EXPECTED			MONTH	DA	Y	YEAR		
YES (If yes, complete 15. EXPECTED SUBMISSION DATE)			NO			DATE						
ABSTRACT (Limit to 1400 spa	ces, i.e., approximately	15 single-spa	ced typewritt	ten lines)								
On September 1	On September 15, 2014, with Unit 2 defueled, debris that had the potential to be fuel fragments was located							ated				

on the core plate directly below the B11 core location, where fuel assembly 4Z9 resided during Cycle 23. Video inspection of fuel assembly 4Z9 identified that the top springs of two fuel pins were dislodged. Due to the fact that the fuel damage exceeded expected conditions, at 1454 on September 15, 2014, this event was reported as an eight hour report as per 10 CFR 50.72(b)(3)(ii)(A), any event or condition that results in the condition of the nuclear plant, including its principle safety barriers, being seriously degraded. Detailed video inspections estimated that 15 fuel pellets were dislodged from fuel assembly 4Z9. During efforts to identify and recover the fuel pellets, 7 fuel pellets worth of material were not found and have already or are expected to granulate into fine particles that will dissolve in low flow areas of the primary plant systems, or be removed by normal purification processes. Since the specific location of the 7 fuel pellets is undesignated and because those pellets contain licensed material in a quantity greater than 10 times the quantity specified in App. C of 10 CFR 20, a report was made at 1227 on September 30, 2014, pursuant to 10 CFR 74.11(a) and to 10 CFR 20.2201(a)(ii). The health and safety of the public were not affected by this event.

NRC FORM 366A (02-2014) LIC	ION APPRO Estimated Reported Send com Branch (T internet e- and Regu Washingtic currently v required to	APPROVED BY OMB: NO. 3150-0104 EXPIRES: 01/31/2017 Estimated burden per response to comply with this mandatory collection request: 80 hours. Reported lessons learned are incorporated into the licensing process and fed back to industry. Send comments regarding burden estimate to the FOIA, Privacy and Information Collections Branch (T-5 F53), U.S. Nuclear Regulatory Commission, Washington, DC 20555-0001, or by internet e-mail to Infocollects. Resource@nrc.gov, and to the Desk Officer, Office of Information and Regulatory Affairs, NEOB-10202, (3150-0104), Office of Management and Budget, Washington, DC 20503. If a means used to impose an information collection does not display a currently valid OMB control number, the NRC may not conduct or sponsor, and a person is not required to respond to the information.							
1. FACI	LITY NAME	2. DOCKET		6. LER NUN	ABER			3. PAGE	;
North Arrow Downer Of	Station Unit 2	05000320	YEAR	SEQUENTIAL NUMBER		REV NO.	2	OF	
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1.0 <u>DESCRIP</u>	FION OF THE E	VENT							
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At 0900 on September 15, 2014, with Unit 2 defueled, debris that had the potential to be fuel fragments was located on the core plate (EIIS System – AC) directly below the B11 core location. Ten pieces of material, approximately 1/8" in diameter, were found. The material was near the edge of the outer flow hole and partially under the gap between the baffle plate and the core plate. Fuel assembly (EIIS System – AC) 4Z9 was located at the B11 location during Cycle 23. Video inspection of fuel assembly 4Z9 identified that the top springs of two fuel pins were dislodged.

Due to the fact that the fuel damage exceeded expected conditions, at 1454 on September 15, 2014, this event was reported as an eight hour report as per 10 CFR 50.72(b)(3)(ii)(A), any event or condition that results in the condition of the nuclear plant, including its principle safety barriers, being seriously degraded.

Detailed video inspections estimated that fifteen (15) fuel pellets were dislodged from fuel assembly 4Z9. For reference, the reactor core contains approximately 15 million fuel pellets. During efforts to identify and recover the fuel pellets, debris fragments estimated to represent five (5) fuel pellets were found in the damaged fuel assembly that is currently in the Spent Fuel Pool (SFP) (EIIS System – DA). In addition, an estimated three (3) pellets worth of material was retrieved by the foreign object search and retrieval (FOSAR) efforts in the reactor vessel and are now located in the SFP. The remaining seven (7) fuel pellets have already or are expected to granulate into fine particles that will dissolve in low flow areas of the primary plant systems or be removed by normal purification processes. However, since the specific location of the seven (7) fuel pellets is undesignated, a report was made at 1227 on September 30, 2014, pursuant to 10 CFR 74.11(a) for the loss of special nuclear material (SNM). At that same time, a report was made pursuant to 10 CFR 20.2201(a)(ii) because the seven (7) fuel pellets contain licensed material in a quantity greater than 10 times the quantity specified in Appendix C of 10 CFR 20.

10 CFR 20.2201(b) requires a written report after the initial notification for the occurrence of any lost, stolen, or missing licensed material that was reported under 10 CFR 20.2201(a)(ii) for licensed material in a quantity greater than 10 times the quantity specified in Appendix C of 10 CFR 20. The following topics are required to be addressed:

(i) A description of the licensed material involved, including kind, quantity, and chemical and physical form:

Fuel Pellet Description – Based on the review of the video of the recovered material, the possibility that these fuel pellets have remained intact is very low.

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North Anna Power Station Unit 2	0500033	YEAR	SEQUENTIAL NUMBER	REV NO.	3	OF	6	
		2014	- 002 -	00		01	U	
Type of Special Nuclear Material		Uranium dio	xide pellets initia	llv enric	hed to	4.45%]	
Length of fuel pellet		0.4 inches nominal						
Pellet diameter		0.3225 inches						
Total Uranium in the 7 fuel pellets		32.3 grams (Sept 2014)						
Total Uranium 235 in the 7 fuel pelle	0.4 grams (Sept 2014)							
Total Plutonium in the 7 fuel pellets	0.4 grams (Sept 2014)							
Total Fissile Plutonium in the 7 fuel p	0.3 grams (Sept 2014)							
Activity Level	266 Ci							

(ii) A description of the circumstances under which the loss or theft occurred:

Average Burnup of Assembly 4Z9

Effective Full Power Days (EFPD) of Assembly 4Z9

The fuel pellet loss occurred as a result of baffle jetting on the fuel assembly. The affected fuel rods had their top springs dislodged and fuel pellets were able to escape the fuel rod. Fragments of fuel pellets were found within the associated fuel assembly and on the core plate. However, about seven (7) fuel pellets worth of material were not located and have already or are expected to granulate into fine particles that will remain in low flow areas of the primary plant systems or be removed by normal purification processes. The possibility of theft is not plausible because of the plant's radiation monitoring instrumentation, physical security measures, and the size and type of container required for transporting nuclear material of this nature.

46733 MWD/MTU

1160 EFPD

(iii) A statement of disposition, or probable disposition, of the licensed material involved:

During efforts to identify and recover the fuel pellets, debris fragments estimated to represent five (5) fuel pellets were found in the damaged fuel assembly that is currently in the SFP. In addition, an estimated three (3) pellets worth of material was retrieved by the FOSAR efforts in the reactor vessel and are now located in the SFP. The remaining seven (7) fuel pellets have already or are expected to granulate into fine particles that will dissolve in low flow areas of the primary plant systems or be removed by normal purification processes.

(iv) Exposures of individuals to radiation, circumstances under which the exposures occurred, and the possible total effective dose equivalent to persons in unrestricted areas:

No unauthorized exposure to radiation occurred to the plant staff or members of the public because the fuel pellet fragments either remain in the SFP or granulated into fine particles that will dissolve in low flow areas of the primary

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North Anna Power Station Unit 2		on Unit 2 05000339		SEQUENTIAL REV NUMBER NO.			- 4 OF	OF	6	
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NARRA	TIVE									
		plant systems or be remove	d by normal	purification	on p	processes				
	(v)	Actions that have been take	n, or will be t	aken, to	rec	over the n	nateria	I:		
	(vi)	During efforts to identify and to represent five (5) fuel pel currently in the SFP. In add was retrieved by the FOSAF the SFP. The remaining sev granulate into fine particles plant systems, or be remove Procedures or measures the recurrence of the loss or the	I recover the lets were fou ition, an estin R efforts in th ven (7) fuel po that will disso ed by normal at have been eft of licensed	fuel pelle nd in the nated thr e reactor ellets hav olve in lov purificat , or will b l materia	ets, dai ree (r ve w fle ion be, a l:	debris fra maged fue (3) pellets ssel and a lready or ow areas o processes adopted to	gmenta worth are now are exp of the p s.	s esti mbly of ma v loca pecte prima e aga	mated that is terial ted in d to Y inst a	
		Westinghouse fabricated and delivered a low-enrichment RFA-2 fuel assembly armored with seven (7) stainless steel rods in place of fuel rods which could be affected by jets from baffle gaps for core location B11 in cycle 24. A similar modification to that of the reactor vessel upflow conversion design change that was performed on Unit 1, DC NA-95-001, will be developed and implemented on Unit 2.								
2.0	SIGN	IFICANT SAFETY CONSEQ	UENCES AN	ID IMPLI		TIONS				
	No si syste Tech Cycle healt	gnificant safety consequence on activity levels during Unit 2 nical Specification (TS) 3.4.16 24 startup, the activity remain h and safety of the public were	s resulted fro Cycle 23 we ठे, Reactor Cc ns well withir e not affected	m this ever by the well we bolant Sy the requ by this	vent vithi ster uire eve	: because n the requ n Specific ments of ∃ nt.	the rea iremer Activit FS 3.4.	actor o nts of ty. Aft 16. T	coolant er he	
3.0	<u>CAU</u>	<u>SE</u>								
	The o which the b caus	direct cause of the event was n water on the outside of the c affle seams and onto the fuel ed two rods in assembly 4Z9,	due to baffle core baffle pla assemblies. located in cc	jetting. E ate is forc During U are positio	Baffl ced Init on E	e jetting is through si 2 Cycle 23 311, to beg	the pr mall op 3, baffle gin rota	rocess pening e jettil ating a	s by js in ng and	

the baffle seams and onto the fuel assemblies. During Unit 2 Cycle 23, baffle jetting caused two rods in assembly 4Z9, located in core position B11, to begin rotating and vibrating. This movement resulted in fuel rod wear and eventual mechanical failure and rod separation. Once separated, a maximum of 15 fuel pellets were released from the two affected fuel rods. The Root Cause of the failed fuel assembly was the change in material properties of the baffle plates and bolting due to aging mechanisms resulting in the gap widening at the baffle joint. Stress, temperature, and irradiation since initial plant start-up have resulted in relaxation, creep, and loss of pre-load in the bolting and baffle plates. The changes in material properties allowed the gap in the corner baffle joint,

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adjacent to location B11, to widen when subjected to the relatively high differential pressure, approximately 25 psi, associated with the baffle-barrel downflow configuration in North Anna Unit 2.

4.0 IMMEDIATE CORRECTIVE ACTION(S)

Westinghouse fabricated and delivered a low-enrichment RFA-2 fuel assembly armored with seven (7) stainless steel rods in place of fuel rods which could be affected by jets from baffle gaps for core location B11 in cycle 24. Visible debris on the core plate from 4Z9 was found and retrieved. An inspection of the baffle was performed with no anomalies noted. An inspection of the fuel assembly that was previously located at B11 for fuel cycle 22 was performed and no indications of baffle jetting were noted. An inspection was performed of other cycle 23 fuel assemblies in other baffle locations for baffle jetting damage. Ten of the other assemblies exhibited some indications at the center injection locations ranging from slight marks on a mid-grid adjacent to rod 15 or rod 3 to some slight surface erosion or buffing of the grid at the same locations. Other than being in the proper location for where center injection would be expected to occur, it was not clear whether the indications were due to baffle jetting or to some other interaction such as fuel handling or wear from a bowed assembly rubbing against the baffle plates. The indications were reviewed by Dominion's Nuclear Analysis and Fuel (NA&F) Fuel Performance Analysis (FPA) group, and it was determined that no further action was required. Both AREVA and Westinghouse reviewed the video of 4Z9 and concluded that the cause was baffle jetting. A revised Reload Safety Evaluation (RSE) incorporating the replacement fuel assembly for location B11 was completed and approved. An Operability Determination, OD000600, was completed for baffle jetting.

5.0 ADDITIONAL CORRECTIVE ACTIONS

No additional corrective actions were identified by the Root Cause Team.

6.0 ACTIONS TO PREVENT RECURRENCE

A modification similar to the reactor vessel upflow conversion design change that was performed on Unit 1, DC NA-95-001, will be developed and implemented on Unit 2.

7.0 SIMILAR EVENTS

Unit 2 has operated without indications of baffle jetting for 34 years and Unit 1 has operated without baffle jetting since 1996 when the upflow conversion was performed. While Unit 1 did have baffle jetting issues prior to 1996, the baffle jetting issues were from the center joints. Whereas the Unit 2 baffle jetting was from a corner joint. Additionally, Unit 2 has a different bolting configuration that made it less susceptible to the baffle jetting experienced on Unit 1.

NRC FORM 366A (02-2014)	LICENSEE EVENT F CONTINUATIO	REPORT (I N SHEET	U.S. NUCL LER)	EAR REG	ULATO	RY COMN	AISSION
I. FACILITY NAME	2. DOCKET		6. LER NUMBER	3. PAGE			
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8.0 ADDITIONAL INFORMATION

Unit 1 continued operating in Mode 1, 100 percent power during this event.